## **QUICK ASSEMBLY GUIDE** IT'S AS EASY AS 1, 2, 3!

Congratulations on the purchase of your new Benelli Vinci; the most reliable, fastest shooting, softest kicking, lightweight and easiest-to-assemble shotgun in the world. Follow these 3 easy steps to assemble the Vinci. NOTE: NO EXESSIVE FORCE IS REQUIRED DURING ASSEMBLY IF ALL PARTS ARE PROPERLY ALIGNED.

**STEP 1:** Line up the white dot on the ① **QUADRAFIT™ BUTTSTOCK MODULE** with the sighting groove on the top of the (2) BARREL/RECEIVER MODULE. Insert the QUADRAFIT™ BUTTSTOCK MODULE into the BARREL/RECEIVER MODULE and twist in a clockwise direction. (Fig. A)



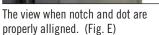
QUADRAFIT™ BUTTSTOCK MODULE will align. (Fig. B)

**STEP 3**: Firmly push down on the TRIGGER GROUP/FOREARM MODULE (Fig. F) until flush with the QUADRAFIT<sup>™</sup> BUTTSTOCK MODULE so that no gap between the two modules exist. (Fig. G) While maintaining downward pressure, turn magazine cap clockwise until the white dot on the TRIGGER GROUP/ FOREARM MODULE is no longer visible (Fig. H).



**STEP 2:** With the white dot on the magazine tube visible (Fig. C) align the notch on the (3) TRIGGER GROUP/FOREARM MODULE to the white dot on the **BARREL/RECEIVER MODULE.** (Fig. D)







## **IMPORTANT SERIAL NUMBER INFORMATION:**

The ATF recognizes the number on the **BARREL/RECEIVER MODULE** (Fig. I) as the legally recorded serial number. Numbers located on the TRIGGER GROUP/ FOREARM MODULE do not comply with U.S. firearms laws and regulations.

